## TRANSFER CONVEYOR

## In-Frame (IFT)

## Through-Frame (TFT)

### Frame-to-Frame (FTF)

#### **Standard Features:**

- Welded, Structural Steel Frame Construction
- Drives Sized to Match Loads from Factory
- 230-460/3/60 Primary Voltage
- High Side or Low Side Mounted Drives
- 30, 45 and 60 FPM Fixed Conveyor Speed
- Continuously Welded Sprockets
- Rollers Set High on Non-driven Side
- Scalloped Type Roller Chain Guard #10 Ga. and #16 Ga. Drive Chain Guard
- Adjustable Heavy Duty Channel Supports
- RC-60 or RC-80 Transfer Chains
- Four Point Positive Lift via Pneumatic Cylinder
- 24 VDC Double Acting Solenoid Valve Plumbed and Mounted to Conveyor Frame
- Chain Elevation 3/4" Above Rollers when Raised
- Painted Alba Blue with Safety Yellow Guards
- Shipped Fully Assembled for Easy Installation
- Fully Tested Prior to Shipment

#### **Optional Items:**

- Polyurethane Roller Covering
- Zinc Plated or Zinc Flo Coated Rollers
- Blade Stops/Pin Stops
- Photo Eyes
- Pre-Wired Devices
- Back Stops/Pallet Guides
- Fork Truck Barriers
- Transition Rollers
- VFD Rated Motors
- Hot Dipped Galvanized Frames
- Color Match Paint to Specifications
- Proximity Switches to Sense Raised and Lowered Transfer Position
- Filter/Regulator with Gauge











# **Transfer Conveyor**

## **Alba Product Specifications**

Roller Size	Chain	Roller Centers			Load	Effective Widths	Lengths
90° In Frame Style Chain Transfer							
2-1/2" dia. x 11 Ga	RC-40 Chain	3.25" 3.25" 3.75" 4" 6"	3.25" 3.75" 4" 6"	3	1,500 lbs.	44", 48" 52", 54" or 60"	5'-1" 5'-7-1/2" 4'-11-1/4" 5'-2" 5'-0"
	RC-60 Chain	3.75" 4.5" 4.5" 6"	2	3	4,000 lbs.		5'-0" 4'-10-1/2" 5'-7-1/2" 5'-0"
90° Thru Frame Style Chain Transfer							
2-1/2" dia. x 11 Ga	RC-40 Chain	3.25" 3.25" 3.75" 4" 6" 3.75"	2	3	1,500 lbs.	44", 48" 52", 54" or 60"	5'-1" 5'-7-1/2" 4'-11-1/4" 5'-2" 5'-0"
	RC-60 Chain	4.5" 4.5" 6"	2	3	4,000 lbs.		5'-0' 4'-10-1/2" 5'-7-1/2" 5'-0"
90° Frame to Frame Style Chain Transfer							
2-1/2" dia. x 11 Ga	RC-40 Chain	3.25" 3.25" 3.75" 4" 6"	2	3	1,500 lbs.	44", 48" 52", 54" or 60"	5'-1" 5'-7-1/2" 4'-11-1/4" 5'-2" 5'-0"
	RC-60 Chain	3.75" 4.5" 4.5" 6"	2	3	4,000 lbs.		5'-0" 4'-10-1/2" 5'-7-1/2" 5'-0"





