



FEATURES/BENEFITS

Plummer Blocks

Sleeve Bearings

SLEEVOIL

Take-Up Frames

Engineering

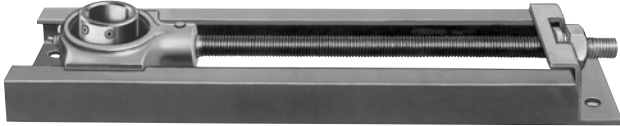
Part Number Index

Keyword Index

Take-Up Frames

The flexibility of the ten basic take-up frames allow for the mounting of DODGE Ball, Roller, and Sleeve Bearings to encompass the vast range of conveyor, belt, and chain take-up applications.

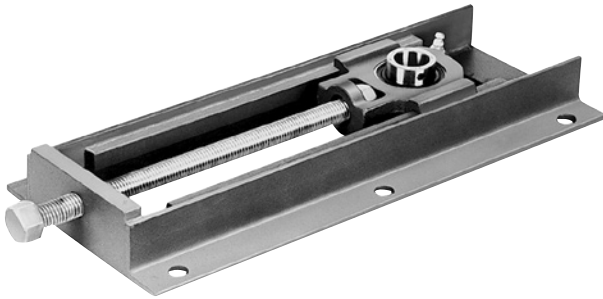
Narrow Slot Take-Up Frame - NS



Five sizes of Narrow Slot Ball Bearing Take-Up Frames-Eleven (11) take-up frames with travels of 6 to 18 inches for:

- GT & GTM Narrow Slot Take-Up Bearings from 3/4" through 2-7/16" shaft size and metric 20mm to 60mm.
- SC, VSC & SCM Ball Bearing Take-Up Bearing from 1/2" through 2-7/16" shaft size, and metric 20 mm to 60 mm.
- SXV and SXR Ball Bearing Take-Up Bearing from 3/4" through 2-7/16" shaft size.
- DL Ball Bearing Take-Up Bearing from 3/4" through 1-7/16" shaft size.
- LT700 and LT1000 SOLIDLUBE Take-Up Bearing from 3/4" through 2-1/2" shaft size.

Wide Slot Take-Up Frame - WS



Six sizes of Wide Slot Ball Bearing Take-Up Frames-Thirty (30) take-up frames with travels of 1-1/2 to 30 inches for:

- GT & GTM Wide Slot Ball Bearings from 3/4" through 3" shaft size and metric 20mm to 75mm.
- SC, VSC and SCM Wide Slot Take-Up Bearings from 1/ 2" through 3" shaft size, and metric 20 mm to 75 mm.
- SXV and SXR Wide Slot Take-Up Bearings from 3/4" through 2-7/16" shaft size.
- DL Ball Bearing Take-Up Bearing from 1-7/16" through 1-15/16" shaft size.
- LT700 and LT1000 SOLIDLUBE Wide Slot Take-Up Bearing from 3/4" through 3" shaft size.

Telescoping Take-Up Frame - TS



Telescoping Take-Up Frames

- Space saving telescoping take-up frame quickly mounts to the side of a conveyor
- Use any standard ball or roller bearing 2-bolt pillow block
- Factory lubricated adjustment screw
- Internal take-up frame screw is protected from the surrounding environment
- Bearing mounting plate is standard on all Dodge telescoping take-up frames.

Available Options

- Four bolt mounting plate (4B)
- Tapped base mounting plate (TB)
- Weld-on frame (without mounting feet) (WF)
- Stainless Steel (SS)
- Grease Fitting (GF)



HOW TO ORDER

Take-Up Frames

There are two ways to specify DODGE Take-Up Frames. Most of the product offerings have part numbers with listings shown throughout this catalog. Use of part numbers ensures accurate order processing.

When part numbers are not shown, the product may be specified by description or part name. This method is used when ordering units that include modifications or options. To order by description, use the nomenclature key shown on page B19-7 and add any special instructions to the end of the description for options not covered by the nomenclature.

NOTE: All Take-Up Frames, except Bronzoil Take-Ups, are without the Take-Up Bearings. Thus, for a complete Take-Up; order a Take-Up Frame and Take-Up Bearing.

The HD Protected Screw Take-Up Frames

HD 200 through HD 350 Take-Up frames will accommodate pillow blocks on saddles which are slotted for two-bolt Pillow Blocks and may be ordered by part numbers. When using four-bolt Pillow Blocks; or on HD frames 400 and larger, please supply:

1. Bore size of pillow block
2. Type of block (Type E, Double Interlock, SAF-XT, etc.)
3. Whether pillow block is two-or four-bolt style
4. Frame Travel

Modifications:

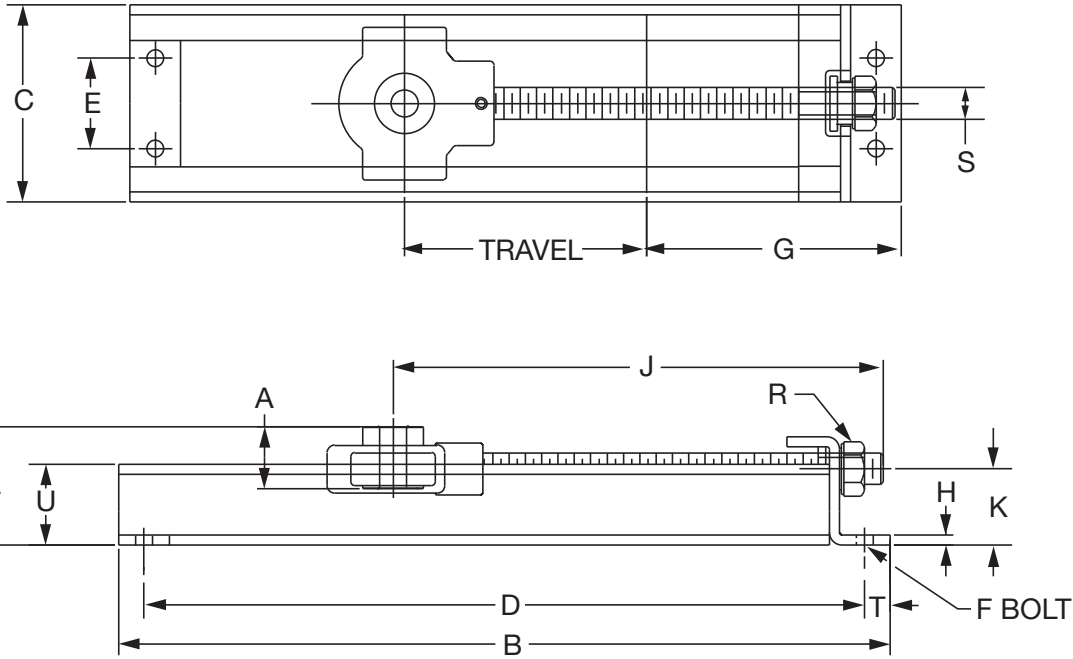
For OEM special Take-Up Frames consult DODGE.

Certain modifications are available such as Stainless Steel Screw and non-standard travel lengths.



SELECTION/DIMENSIONS

Take-Up Frames -NS NARROW SLOT BALL BEARING TAKE-UP FRAMES



Frame Description	Part No.	Wt. (Lbs.)	A	B	C	D	E	F Base Bolt		G
								No.	Dia.	
NS-210x6-TUFR	038109	5.5	See page B19-10 for list of reference pages for Take-Up Bearings	13-5/8	3-13/16	12-1/8	1-5/8	4	1/2	4-7/8
NS-308x6-TUFR	038110	5.8		13-5/8	4-11/16	12-1/8	2-1/4	4	1/2	5-3/8
NS-308x12-TUFR	038111	8.0		19-5/8	18-1/8	2-1/4	4	1/2	6	
NS-400x6-TUFR	038112	9.2		14-9/16	13-1/16	2-1/2	4	1/2	6	
NS-400x9-TUFR	038113	11.3		18-5/8	17-1/8	2-1/2	4	1/2	6	
NS-400x12-TUFR	038114	12.5		20-9/16	19-1/16	2-1/2	4	1/2	6	
NS-400x18-TUFR	038115	16.3		27-5/8	26-1/8	2-3/4	4	5/8	7-1/8	
NS-407x9-TUFR	038116	13.1		19-1/8	17-3/8	2-3/4	4	5/8	7-1/8	
NS-407x18-TUFR	038117	18.6		28-1/8	26-3/8	3	4	5/8	7-3/8	
NS-415x9-TUFR	038118	15.5		19-1/8	17-3/8	3	4	5/8	7-3/8	
NS-415x18-TUFR	038119	19.0	28-1/8	26-3/8	3	4	5/8	7-3/8		

Frame Description	H	J	K	L	R Hex	S	T	U	Channel
NS-210x6-TUFR	1/4	11-1/32	1-13/32	See Table on Page B19-9 for "L" Dim.	1-5/16	3/4-10	3/4	1-1/2	1-1/2 x 9/16 x 3/16
NS-308x6-TUFR	1/4	10-13/16	1-13/32		1-5/16	3/4-10	3/4	1-1/2	1-1/2 x 9/16 x 3/16
NS-308x12-TUFR		16-13/16	1-13/32		1-5/16	3/4-10	3/4	1-1/2	1-1/2 x 9/16 x 3/16
NS-400x6-TUFR	1/4	11-1/16	1-7/8		1-1/2	7/8-9	3/4	2	2 x 1 x 3/16
NS-400x9-TUFR		14-1/16			1-1/2	7/8-9	3/4	2	2 x 1 x 3/16
NS-400x12-TUFR		17-1/16			1-1/2	7/8-9	3/4	2	2 x 1 x 3/16
NS-400x18-TUFR		23-1/16			1-1/2	7/8-9	3/4	2	2 x 1 x 3/16
NS-407x9-TUFR	5/16	15-19/32	1-7/8		1-5/8	1-8	1	2	2 x 1 x 3/16
NS-407x18-TUFR	5/16	24-19/32	1-7/8		1-5/8	1-8	1	2	2 x 1 x 3/16
NS-415x9-TUFR	5/16	15-27/32	1-7/8		1-5/8	1-8	1	2	2 x 1 x 3/16
NS-415x18-TUFR		24-27/32		1-5/8	1-8	1	2	2 x 1 x 3/16	

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SELECTION/DIMENSIONS

Take-Up Frames - Narrow Slot Frame L DIMENSION

Series	Shaft Size	Take Up Frame No. Ref.	L					
			SC	VSC	SXR	SXV	DL	GT
204	1/2	NS-210	2.11	2.11	2.43	2.30	2.16	2.40
	5/8							
	3/4							
205	7/8	NS-210	2.16	2.16	2.44	2.30	2.26	2.36
	15/16							
	1							
206	1-1/16	NS-308	2.32	2.32	2.57	2.43	2.36	2.97
	1-1/8							
	1-3/16							
	1-1/4							
207	1-1/4	NS-308	2.42	2.42	2.66	2.54	2.46	2.46
	1-5/16							
	1-3/8							
	1-7/16							
208	1-1/2	NS-400	3.03	3.03	3.21	3.12	3.10	3.07
	1-5/8							
209	1-5/8	NS-400	3.03	3.03	3.22	3.10	3.10	3.07
	1-11/16							
	1-3/4							
210	1-15/16	NS-400	3.03	3.03	3.34	3.10	3.10	3.07
	2							
211	2	NS-407	3.19	3.19	3.55	3.13	3.21	3.10
	2-3/16							
	2-1/4							
212	2-1/4	NS-415	3.26	N/A	3.68	N/A	3.32	3.23
	2-7/16							

Series	Shaft Size	Take Up Frame No. Ref.	L		
			SCM	DLM	GTM
206	1	NS-308	2.32	2.36	2.47
207	1-3/16	NS-308	2.42	2.46	2.46
	1-1/4				
208	1-7/16	NS-400	3.03	3.10	3.07
209	1-1/2	NS-400	3.03	3.10	3.07
	1-5/8				
210	1-11/16	NS-400	3.03	3.10	3.07
	1-3/4				
211	1-15/16	NS-407	3.19	3.21	3.10
	2				
212	2-3/16	NS-415	3.26	3.32	3.23
	2-1/4				



SELECTION/DIMENSIONS

Narrow Slot (NS) Take-Up Frame Bearings

NORMAL DUTY
SETSCREW - SC, VSC
D-LOK - DL
ECCENTRIC LOCK - SXR, SXV
GRIP TIGHT - GT

MEDIUM DUTY
SETSCREW - SCM
D-LOK - DLM
GRIP TIGHT - GTM

Series	Shaft Size	Frame Size
204	1/2	NS-210
	5/8	
	3/4	
	20mm	
205	7/8	NS-210
	15/16	
	1	
206	25mm	NS-308
	1-1/16	
	1-1/8	
	1-3/16	
	1-1/4	
207	30mm	NS-308
	1-1/4	
	1-5/16	
	1-3/8	
	1-7/16	
208	35mm	NS-400
	1-1/2	
	1-5/8	
209	40mm	NS-400
	1-5/8	
	1-11/16	
210	1-3/4	NS-400
	45mm	
	1-15/16	
211	2	NS-407
	50mm	
	2	
212	2-3/16	NS-415
	2-1/4	
	55mm	
	2-1/4	
212	2-7/16	NS-415
	60mm	

- Narrow Slot Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number.
- Ultra Kleen (SC) - B1-32 to B1-33
- E-Z Kleen (SC) - B2-38
- Extreme Duty (SC) - B3-25 to B3-29
- Setscrew (SC, SCM & VSC) - B4-70 to B4-73
- Grip Tight (GT and GTM) - B5-50 to B5-53
- D-LOK (DL and DLM) - B6-42 to B6-45
- Eccentric Lock (SXR and SXV) - B7-32 to B7-33
- See B19-8 For Narrow Slot Take-Up Frame Travel Options And Part Numbers

Series	Shaft Size	Frame Size
206	1	NS-308
	25mm	
207	1-3/16	NS-308
	1-1/4	
208	30mm	NS-400
	1-7/16	
209	35mm	NS-400
	1-1/2	
210	40mm	NS-400
	1-11/16	
	1-3/4	
211	45mm	NS-407
	1-15/16	
212	2	NS-415
	50mm	
	2-3/16	
212	2-1/4	NS-415
	55mm	

Plummer Blocks

Sleeve Bearings

SLEEVOIL

Take-Up Frames

Engineering

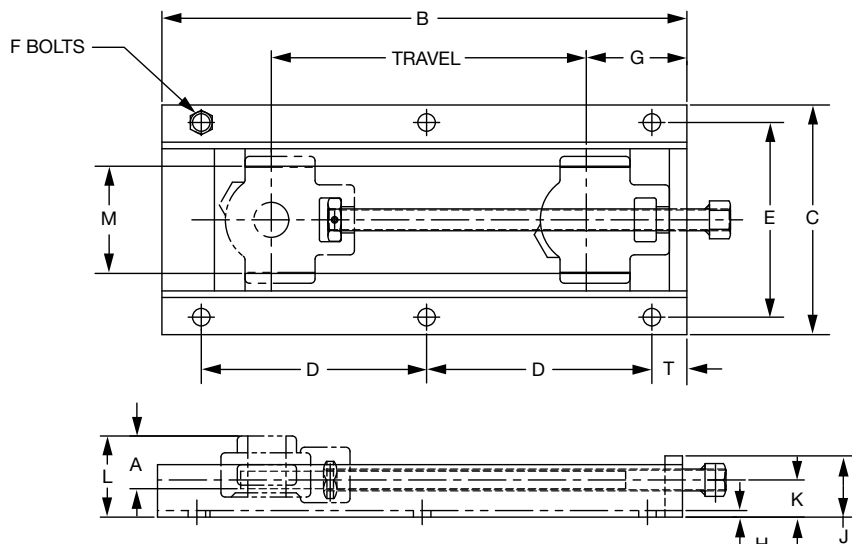
Part Number Index

Keyword Index



SELECTION/DIMENSIONS

Take-Up Frames - WS WIDE SLOT BALL BEARING TAKE-UP FRAMES



Frame Description	Part No.	Wt.	A	B	C	D	E	F		G	H	J	K	M	S Screw Dia.	T
								No.	Dia.							
WS-300X1-1/2-TUFR	038200	4.8	See chart on page B19-14 for list of	7-1/2	6-9/16	5-3/8	5-9/16	4	7/16	2-15/16	3/16	1-3/4	1-1/16	3-1/16	5/8	1
WS-300X3-TUFR	038201	5.5		9		6-7/8		4								
WS-300X6-TUFR	038202	7		12		6-7/16		6								
WS-300X9-TUFR	038203	8.5		15		6-7/16		6								
WS-300X12-TUFR	038204	10		18		7-15/16		6								
WS-308X3-TUFR	038205	7.5	reference pages for Take-Up Bearings	9-1/8	7-1/16	6-7/16	6-1/16	4	7/16	3-11/16	3/16	2	1-1/4	3-9/16	3/4	1
WS-308X6-TUFR	038206	9		12-1/8		9-7/16		4								
WS-308X9-TUFR	038207	10.5		15-1/8		6-7/32		6								
WS-308X12-TUFR	038208	12		18-1/8		7-23/32		6								
WS-308X18-TUFR	038209	15		24-1/8		10-23/32		6								
WS-400X3-TUFR	038210	11.5	See Table on Page B19-13 for "L" Dim.	10-3/4	8-13/16	8-1/2	7-5/16	4	1/2	4-5/16	3/16	2-1/4	1-7/16	4-1/16	1	1-1/8
WS-400X6-TUFR	038211	14		13-3/4		11-1/2		4								
WS-400X9-TUFR	038212	16.5		16-3/4		7-1/4		6								
WS-400X12-TUFR	038213	19		19-3/4		8-3/4		6								
WS-400X18-TUFR	038214	24		25-3/4		11-3/4		6								
WS-502X6-TUFR	038215	20	10-7/16	14-3/4	10-7/16	12-1/2	8-5/8	4	9/16	5-11/16	3/16	2-1/2	1-1/2	5-3/16	1-1/4	1-1/8
WS-502X9-TUFR	038216	23.5		17-3/4		15-1/2		4								
WS-502X12-TUFR	038217	27		20-3/4		9-1/4		6								
WS-502X15-TUFR	038218	30.5		23-3/4		10-3/4		6								
WS-502X18-TUFR	038219	34		26-3/4		12-1/4		6								
WS-502X24-TUFR	038220	41	32-3/4	15-1/4	6											
WS-515X9-TUFR	038221	36	12	20-7/8	12	17-1/2	10-1/4	4	5/8	6-1/2	1/4	3	2	6	1-1/2	2-1/2
WS-515X12-TUFR	038222	41		23-7/8		10-1/4		6								
WS-515X18-TUFR	038223	51		29-7/8		13-1/4		6								
WS-515X24-TUFR	038224	61		35-7/8		16-1/4		6								
WS-515X30-TUFR	038225	71		41-7/8		19-1/4		6								
WS-608X12-TUFR	038226	41	12-9/16	23-7/8	12-9/16	10-1/4	10-13/16	6	5/8	6-1/2	1/4	3	2	6-9/16	1-1/2	2-1/2
WS-608X18-TUFR	038227	51		29-7/8		13-1/4		6								
WS-608X24-TUFR	038228	61		35-7/8		16-1/4		6								
WS-608X30-TUFR	038229	71		41-7/8		19-1/4		6								

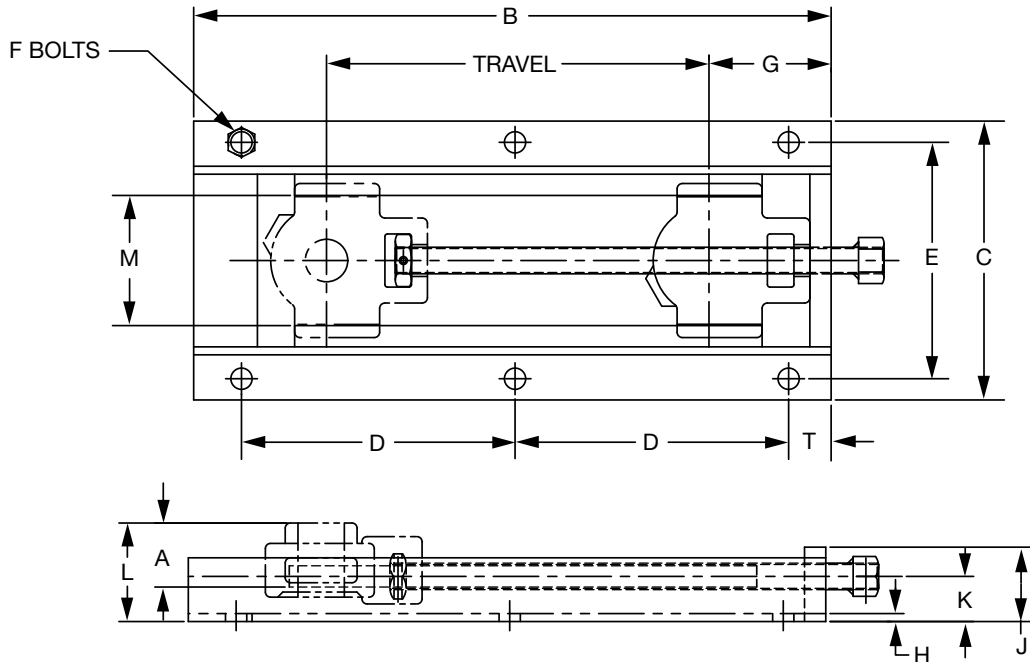
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SELECTION/DIMENSIONS

Take-Up Frames - WS

ULTRA KLEEN (Stainless Steel) WIDE SLOT BALL BEARING TAKE-UP FRAME



Frame Description	Part No.	Wt.	A	B	C	D	E	F		G	H	J	K	M	S Screw Dia.	T
								No.	Dia.							
WSEZ-300X3-TUFR-SSS	038070	6	See page B2-66 to B2-71 for E-Z KLEEN Wide Slot Take-Up Bearings	9	6-9/16	6-7/8	5-9/16	4	1/2	2-15/16	3/16	1-3/4	1-1/16	3-1/16	5/8	1
WSEZ-300X6-TUFR-SSS	038071	7.9		12		4-15/16		6								
WSEZ-300X9-TUFR-SSS	038072	9.8		15		6-7/16		6								
WSEZ-300X12-TUFR-SSS	038073	11.7		18		7-15/16		6								
WSEZ-308X3-TUFR-SSS	038074	7.3	9-1/8	7-1/16	6-7/16	6-1/16	4	1/2	3-11/16	3/16	2	1-1/4	3-9/16	3/4	1	
WSEZ-308X6-TUFR-SSS	038075	9.4	12-1/8		9-7/16		4									
WSEZ-308X9-TUFR-SSS	038076	11.4	15-1/8		6-7/32		6									
WSEZ-308X12-TUFR-SSS	038077	13.4	18-1/8		7-23/32		6									
WSEZ-308X18-TUFR-SSS	038078	17.4	24-1/8	10-23/32	6											
WSEZ-400X3-TUFR	038060	11.5	See Table on Page B19-13 for "L" Dim.	10-3/4	8-13/16	8-1/2	7-5/16	4	1/2	4-5/16	3/16	2-1/4	1-7/16	4-1/16	1	1-1/8
WSEZ-400X6-TUFR	038061	14		13-3/4		11-1/2		4								
WSEZ-400X9-TUFR	038062	16.5		16-3/4		7-1/4		6								
WSEZ-400X12-TUFR	038063	19		19-3/4		8-3/4		6								
WSEZ-400X18-TUFR	038064	24		25-3/4		11-3/4		6								

See table on page B19-13 for "L" dimension.



SELECTION/DIMENSIONS

Take-Up Frames - Wide Slot Frame

L DIMENSION

Series	Shaft Size	Take Up Frame No. Ref.	L				
			VSC SC	SXR	SXV	DL	GT
204	1/2	WS-300	1.79	2.11	1.98	1.84	2.08
	5/8						
	3/4						
205	7/8	WS-300	1.84	2.12	1.98	1.94	2.04
	15/16						
206	1	WS-308	2.19	2.44	2.30	2.23	2.34
	1-1/16						
	1-1/8						
	1-3/16						
207	1-1/4	WS-308	2.29	2.53	2.41	2.33	2.33
	1-5/16						
	1-3/8						
	1-7/16						
208	1-1/2	WS-400	2.63	2.81	2.72	2.70	2.67
	1-5/8						
209	1-5/8	WS-400	2.63	2.786	2.70	2.70	3.67
	1-11/16						
	1-3/4						
210	1-15/16	WS-400	2.63	2.94	2.70	2.70	2.67
	2						
211	2	WS-502	2.85	3.21	2.79	2.87	2.76
	2-3/16						
	2-1/4						
212	2-1/4	WS-502	2.91	3.34	N/A	2.98	2.89
	2-7/16						
214	2-1/2	WS-515	3.48	N/A	N/A	3.54	3.55
	2-11/16						
215	2-15/16	WS-515	3.47	4.16	N/A	3.58	3.60

Series	Shaft Size	Take Up Frame No. Ref.	L		
			SCM	DLM	GTM
206	1	WS-308	2.19	2.23	2.34
207	1-3/16	WS-308	2.29	2.33	2.33
	1-1/4				
208	1-7/16	WS-400	2.63	2.70	2.67
209	1-1/2	WS-400	2.63	2.70	2.67
210	1-11/16	WS-400	2.63	2.70	2.67
	1-3/4				
211	1-15/16	WS-502	2.85	2.87	2.76
	2				
212	2-3/16	WS-502	2.91	2.98	2.89
	2-1/4				
214	2-7/16	WS-515	3.48	3.54	3.55
	2-1/2				
215	2-11/16	WS-515	3.47	3.58	3.60
216	2-15/16	WS-608	3.50	3.74	3.81



SELECTION/DIMENSIONS

Wide Slot (WS) Take-Up Frame Bearings



NORMAL DUTY
SETSCREW - SC, VSC
D-LOK - DL
ECCENTRIC LOCK - SXR, SXV
GRIP TIGHT - GT

MEDIUM DUTY
SETSCREW - SCM, VSC
D-LOK - DLM
GRIP TIGHT - GTM

Series	Shaft Size	Frame Size
204	1/2	WS-300
	5/8	
	3/4	
	20mm	
205	7/8	WS-300
	15/16	
	1	
	25mm	
206	1-1/16	WS-308
	1-1/8	
	1-3/16	
	1-1/4	
	30mm	
207	1-1/4	WS-308
	1-5/16	
	1-3/8	
	1-7/16	
208	1-1/2	WS-400
	1-5/8	
209	40mm	WS-400
	1-5/8	
	1-11/16	
210	1-3/4	WS-400
	45mm	
	1-15/16	
211	2	WS-502
	50mm	
212	2	WS-502
	2-3/16	
	2-1/4	
214	55mm	WS-515
	2-1/4	
215	2-7/16	WS-515
	60mm	
	2-1/2	
216	2-11/16	WS-515
	70mm	
217	2-15/16	WS-608
	75mm	

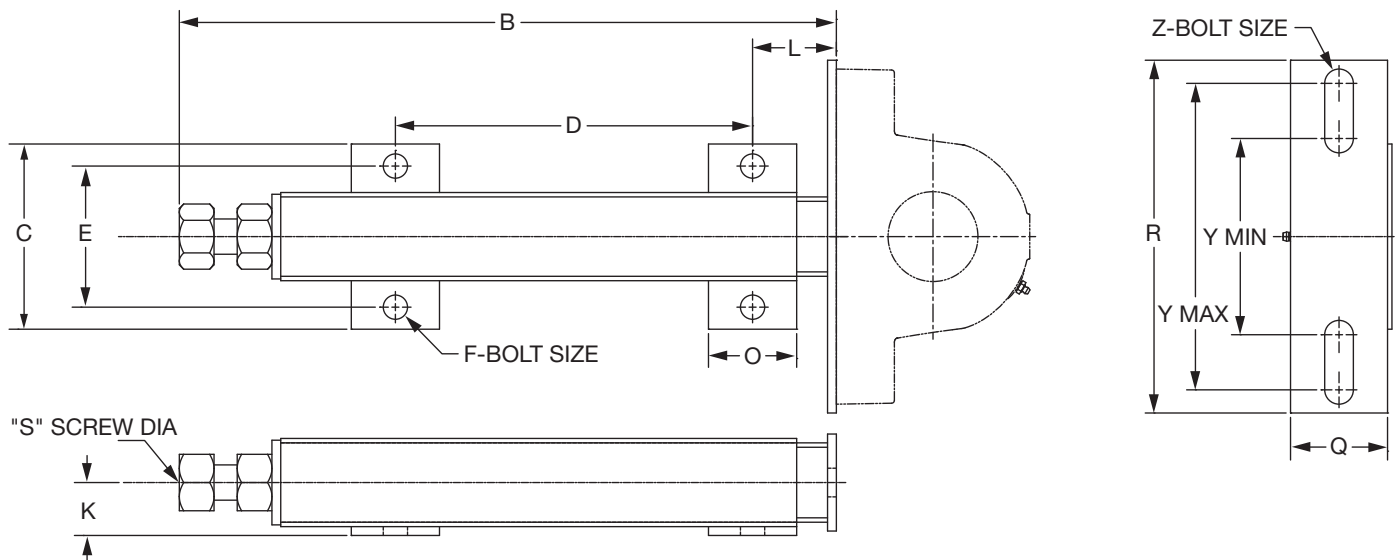
- Wide Slot Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number.
- Ultra Kleen (SC) - B1-28 to B1-31
- EZ-Kleen Polymer Housing - B2-66 to B2-71 and B2-39
- Extreme Duty (SC) - B3-30 to B3-37
- Setscrew (SC, SCM & VSC) - B4-74 to B4-81
- Grip Tight (GT & GTM) - B5-54 to B5-59
- D-LOK (DL and DLM) - B6-46 to B6-49
- Eccentric Lock (SXR and SXV) - B7-34 to B7-35
- See B19-11 For Wide Slot Take-Up Frame Travel Options And Part Numbers

Series	Shaft Size	Frame Size
206	1	WS-308
	25mm	
207	1-3/16	WS-308
	1-1/4	
208	30mm	WS-400
	1-7/16	
209	35mm	WS-400
	1-1/2	
210	40mm	WS-400
	1-11/16	
211	1-3/4	WS-400
	45mm	
212	1-15/16	WS-502
	2	
214	50mm	WS-502
	2-3/16	
215	2-1/4	WS-515
	55mm	
216	2-7/16	WS-515
	2-1/2	
217	2-11/16	WS-515
	70mm	
218	2-15/16	WS-608
	3	
219	75mm	WS-608
	75mm	



SELECTION/DIMENSIONS

Telescoping (TS) Take-Up Frame



Frame Size	Travel	Part No.	Wt. (lbs.)	B	C	D		E	F Bolt Dia.	K	L	O	Q	R	S Scr. Dia.	Y		Z Bolt Dia.
						Min.	Max.									Min.	Max.	
TS-100	3	089782	3	7.94	3.69	3.56	-	2.63	1/2	0.88	1.50	1.50	1.50	6.38	5/8	2.94	5.44	1/2
TS-100	6	089783	4	11.44	3.69	7.06	-	2.63	1/2	0.88	1.50	1.50	1.50	6.38	5/8	2.94	5.44	1/2
TS-100	9	089784	5	15.44	3.69	11.06	-	2.63	1/2	0.88	1.50	1.50	1.50	6.38	5/8	2.94	5.44	1/2
TS-250	3	089785	5	9.75	4.00	4.38	-	3.00	1/2	1.13	1.88	2.00	2.00	7.00	3/4	3.81	5.69	5/8
TS-250	6	089786	7	12.75	4.00	7.38	-	3.00	1/2	1.13	1.88	2.00	2.00	7.00	3/4	3.81	5.69	5/8
TS-250	9	089787	8	15.75	4.00	10.38	-	3.00	1/2	1.13	1.88	2.00	2.00	7.00	3/4	3.81	5.69	5/8
TS-250	12	089788	9	18.75	4.00	13.38	-	3.00	1/2	1.13	1.88	2.00	2.00	7.00	3/4	3.81	5.69	5/8
TS-300	6	089789	16	15.63	5.25	6.13	-	4.00	5/8	1.50	2.38	2.50	2.75	10.00	1	5.56	8.69	3/4
TS-300	9	089790	18	18.63	5.25	10.13	-	4.00	5/8	1.50	2.38	2.50	2.75	10.00	1	5.56	8.69	3/4
TS-300	12	089791	21	21.63	5.25	14.13	-	4.00	5/8	1.50	2.38	2.50	2.75	10.00	1	5.56	8.69	3/4
TS-300	18	089792	26	27.63	5.25	21.13	-	4.00	5/8	1.50	2.38	2.50	2.75	10.00	1	5.56	8.69	3/4
TS-350	9	089793	24	19.56	5.75	12.63	13.00	4.50	5/8	1.75	2.50	2.50	3.00	12.00	1	5.56	9.75	3/4
TS-350	12	089794	28	22.56	5.75	15.63	16.00	4.50	5/8	1.75	2.50	2.50	3.00	12.00	1	5.56	9.75	3/4
TS-350	18	089795	35	28.56	5.75	21.63	22.00	4.50	5/8	1.75	2.50	2.50	3.00	12.00	1	5.56	9.75	3/4
TS-350	24	089796	43	34.56	5.75	27.63	28.00	4.50	5/8	1.75	2.50	2.50	3.00	12.00	1	5.56	9.75	3/4
TS-400	12	089797	50	29.75	7.50	20.00	-	5.50	3/4	2.13	3.50	3.50	3.50	14.00	1-1/2	8.50	11.75	7/8
TS-400	18	089798	60	35.75	7.50	26.00	-	5.50	3/4	2.13	3.50	3.50	3.50	14.00	1-1/2	8.50	11.75	7/8
TS-400	24	089799	70	41.75	7.50	32.00	-	5.50	3/4	2.13	3.50	3.50	3.50	14.00	1-1/2	8.50	11.75	7/8
TS-400	36	089800	90	53.75	7.50	44.00	-	5.50	3/4	2.13	3.50	3.50	3.50	14.00	1-1/2	8.50	11.75	7/8
TS-400	48	089801	110	65.75	7.50	56.00	-	5.50	3/4	2.13	3.50	3.50	3.50	14.00	1-1/2	8.50	11.75	7/8
TS-500	18	089802	210	43.88	11.50	31.00	-	9.00	1	3.50	3.88	3.88	7.00	20.00	2	Drilled to Order	Drilled to Order	Drilled to Order
TS-500	24	089803	240	49.88	11.50	37.00	-	9.00	1	3.50	3.88	3.88	7.00	20.00	2	Drilled to Order	Drilled to Order	Drilled to Order
TS-500	36	089804	290	61.88	11.50	49.00	-	9.00	1	3.50	3.88	3.88	7.00	20.00	2	Drilled to Order	Drilled to Order	Drilled to Order

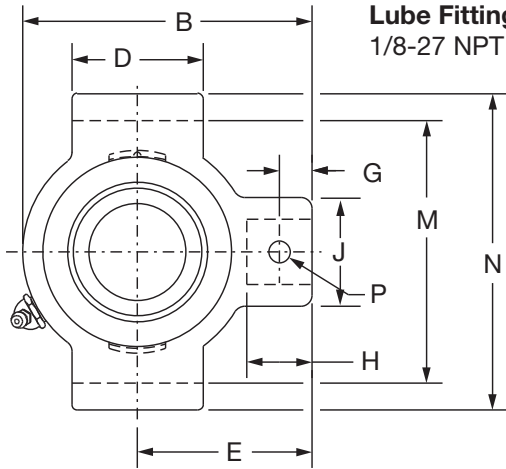
Dimensions in inches

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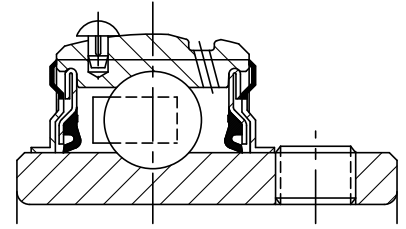
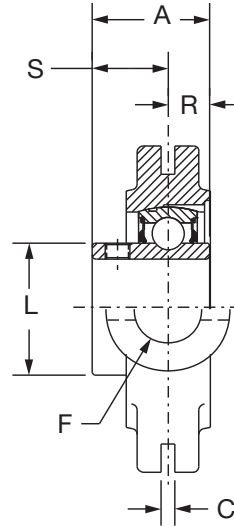


SELECTION/DIMENSIONS

Setscrew Ball Bearings SC NORMAL DUTY NARROW SLOT TAKE-UP BEARINGS



Lube Fitting Thread Size:
1/8-27 NPT



Series	Shaft Size	Standard		No Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
204	1/2	125328	NSTU-SC-008	@	NSTU-SC-008-NL
	5/8	125329	NSTU-SC-010	@	NSTU-SC-010-NL
	3/4	125050	NSTU-SC-012	073970	NSTU-SC-012-NL
	20mm	125900	NSTU-SC-20M	@	NSTU-SC-20M-NL
205	7/8	125365	NSTU-SC-014	@	NSTU-SC-014-NL
	15/16	125051	NSTU-SC-015	@	NSTU-SC-015-NL
	1	125052	NSTU-SC-100	125054	NSTU-SC-100-NL
	25mm	125901	NSTU-SC-25M	@	NSTU-SC-25M-NL
206	1-1/16	125366	NSTU-SC-101	@	NSTU-SC-101-NL
	1-1/8	125367	NSTU-SC-102	065642	NSTU-SC-102-NL
	1-3/16	125153	NSTU-SC-103	052194	NSTU-SC-103-NL
	1-1/4	123174	NSTU-SC-104S	@	NSTU-SC-104S-NL
207	30mm	125902	NSTU-SC-30M	@	NSTU-SC-30M-NL
	1-1/4	125154	NSTU-SC-104	058897	NSTU-SC-104-NL
	1-5/16	125368	NSTU-SC-105	065681	NSTU-SC-105-NL
	1-3/8	125369	NSTU-SC-106	125378	NSTU-SC-106-NL
	1-7/16	125155	NSTU-SC-107	052199	NSTU-SC-107-NL
35mm	125903	NSTU-SC-35M	@	NSTU-SC-35M-NL	

@ Assembled to order
See B15-9 for Take-Up Frames

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY NARROW SLOT TAKE-UP BEARINGS



Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

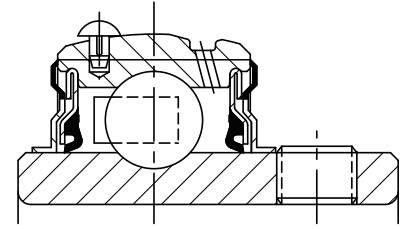
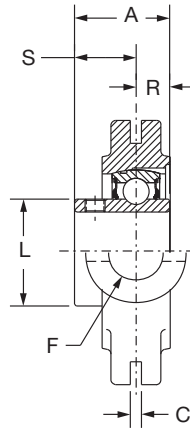
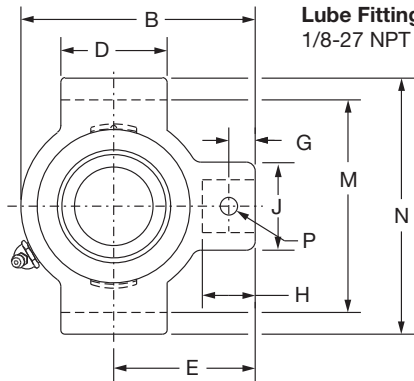
Series	Shaft Size	Weight lbs. kgs.	Take-Up Frame No. Ref.	A	B	C	D	E	F Bolt Dia.	G	H	J	L	M	N	P Pin Dia.	R	S	
204	1/2	1.6	NS210	1.23	3.50	0.250	1.50	2.19	3/4	0.44	0.88	1.38	1.12	2.635/2.605	3.13	0.32	0.50	0.73	
	5/8	1.5		31.2	88.9	6.35	38.1	55.6	19.1	11.2	22.4	35.1	28.4	66.93/66.17	79.5	8.1	12.7	18.5	
	3/4	1.4																	
	20mm	0.8																	
205	7/8	1.7	NS210	1.34	3.56	0.250	1.50	2.19	3/4	0.44	0.88	1.38	1.32	2.635/2.605	3.13	0.32	0.56	0.78	
	15/16	1.6		34.0	90.4	6.35	38.1	55.6	19.1	11.2	22.4	35.1	33.5	66.93/66.17	79.5	8.1	14.2	19.8	
	1	1.5																	
	25mm	0.7																	
206	1-1/16	2.9	NS308	1.52	4.31	0.250	2.50	2.69	3/4	0.50	0.94	1.38	1.57	3.510/3.480	4.13	0.32	0.58	0.94	
	1-1/8	2.8																	
	1-3/16	2.7																	
	1-1/4	2.6																	
	30mm	1.2		38.6	109.5	6.35	63.5	68.3	19.1	12.7	23.9	35.1	39.9	89.15/88.39	104.9	8.1	14.7	23.9	
207	1-1/4	2.8	NS308	1.71	4.50	0.250	2.50	2.69	3/4	0.50	0.94	1.38	1.84	3.510/3.480	4.13	0.32	0.67	1.04	
	1-5/16	2.7																	
	1-3/8	2.6																	
	1-7/16	2.5																	
	35mm	1.2		43.4	114.3	6.35	63.5	68.3	19.1	12.7	23.9	35.1	46.7	89.15/88.39	104.9	8.1	17.0	26.4	

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY NARROW SLOT TAKE-UP BEARINGS



Series	Shaft Size	Standard		Sealed For Life	
		Part No.	Description	Part No.	Description
208	1-1/2	125156	NSTU-SC-108	@	NSTU-SC-108-NL
	1-5/8	125370	NSTU-SC-110	@	NSTU-SC-110-NL
	40mm	125904	NSTU-SC-40M	@	NSTU-SC-40M-NL
209	1-5/8	065593	NSTU-SC-110L	@	NSTU-SC-110L-NL
	1-11/16	125157	NSTU-SC-111	052939	NSTU-SC-111-NL
	1-3/4	125371	NSTU-SC-112	068184	NSTU-SC-112-NL
	45mm	125905	NSTU-SC-45M	@	NSTU-SC-45M-NL
210	1-15/16	125158	NSTU-SC-115	125159	NSTU-SC-115-NL
	2	125372	NSTU-SC-200	068659	NSTU-SC-200-NL
	50mm	125906	NSTU-SC-50M	@	NSTU-SC-50M-NL
211	2	135171	NSTU-SCM-200	@	NSTU-SCM-200-NL
	2-3/16	125160	NSTU-SC-203	@	NSTU-SC-203-NL
	2-1/4	125373	NSTU-SC-204	@	NSTU-SC-204-NL
	55mm	125907	NSTU-SC-55M	@	NSTU-SC-55M-NL
212	2-1/4	135172	NSTU-SCM-204	126544	NSTU-SCM-204-NL
	2-7/16	125162	NSTU-SC-207	073430	NSTU-SC-207-NL
	60mm	125908	NSTU-SC-60M	@	NSTU-SC-60M-NL

@ Assembled to order
See B15-9 for Take-Up Frames

Series	Shaft Size	Weight lbs. kgs.	Take-Up Frame No. Ref.	A	B	C*	D	E	F Screw Dia	G	H	J	L	M	N	P Pin Dia	R	S
208	1-1/2	4.7	NS400	1.94	5.38	0.313	3.00	3.25	7/8	0.66	1.16	1.63	2.05	4.015/3.985	4.75	0.38	0.75	1.19
	1-5/8	4.6		49.3	136.7	7.95	76.2	82.6	22.2	16.8	29.5	41.4	52.1	101.98/101.22	120.7	9.7	19.1	30.2
	40mm	2.1		49.3	136.7	7.95	76.2	82.6	22.2	16.8	29.5	41.4	52.1	101.98/101.22	120.7	9.7	19.1	30.2
209	1-5/8	4.9	NS400	1.94	5.44	0.313	3.00	3.25	7/8	0.72	1.22	1.63	2.22	4.015/3.985	4.75	0.38	0.75	1.19
	1-11/16	4.8		49.3	138.2	7.95	76.2	82.6	22.2	18.3	31.0	41.4	56.4	101.98/101.22	120.7	9.7	19.1	30.2
	1-3/4	4.7		49.3	138.2	7.95	76.2	82.6	22.2	18.3	31.0	41.4	56.4	101.98/101.22	120.7	9.7	19.1	30.2
	45mm	2.1		49.3	138.2	7.95	76.2	82.6	22.2	18.3	31.0	41.4	56.4	101.98/101.22	120.7	9.7	19.1	30.2
210	1-15/16	4.9	NS400	1.94	5.50	0.313	3.00	3.25	7/8	0.59	1.09	1.63	2.43	4.015/3.985	4.75	0.38	0.75	1.19
	2	4.8		49.3	139.7	7.95	76.2	82.6	22.2	15.0	27.7	41.4	61.7	101.98/101.22	120.7	9.7	19.1	30.2
	50mm	2.2		49.3	139.7	7.95	76.2	82.6	22.2	15.0	27.7	41.4	61.7	101.98/101.22	120.7	9.7	19.1	30.2
211	2	6.8	NS407	2.22	6.13	0.313	3.50	3.63	1	0.69	1.28	1.75	2.71	4.448/4.418	5.38	0.44	0.87	1.35
	2-3/16	6.6		56.4	155.7	7.95	88.9	92.2	25.4	17.5	32.5	44.5	68.8	112.98/112.22	136.7	11.2	22.1	34.3
	2-1/4	6.5		56.4	155.7	7.95	88.9	92.2	25.4	17.5	32.5	44.5	68.8	112.98/112.22	136.7	11.2	22.1	34.3
212	55mm	3.0	NS415	2.31	6.69	0.313	3.75	3.88	1	0.69	1.28	1.63	2.97	4.947/4.917	5.75	0.44	0.90	1.41
	2-1/4	8.7		58.7	169.9	7.95	95.3	98.6	25.4	17.5	32.5	41.4	75.4	125.65/124.89	146.1	11.2	22.9	35.8
	2-7/16	8.4		58.7	169.9	7.95	95.3	98.6	25.4	17.5	32.5	41.4	75.4	125.65/124.89	146.1	11.2	22.9	35.8
	60mm	4.9																

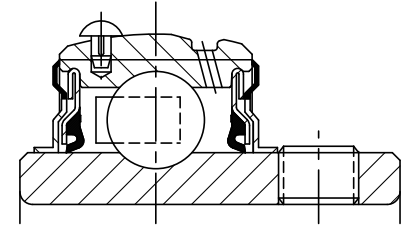
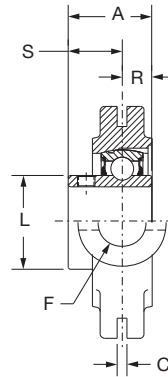
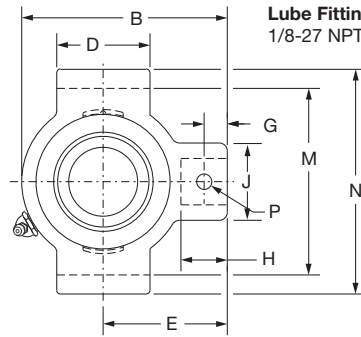
#+.010, -.020" +.25mm, -.50mm

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SELECTION/DIMENSIONS

Setscrew Ball Bearings SCM MEDIUM DUTY NARROW SLOT TAKE-UP BEARINGS



Series	Shaft Size	Part No.	Description
206	1	135102	NSTU-SCM-100
	25mm	125980	NSTU-SCM-25M
207	1-3/16	135081	NSTU-SCM-103
	1-1/4	125154	NSTU-SC-104
	30mm	125981	NSTU-SCM-30M
208	1-7/16	135105	NSTU-SCM-107
	35mm	125982	NSTU-SCM-35M
209	1-1/2	135106	NSTU-SCM-108
	1-5/8	065593	NSTU-SC-110L
	40mm	125983	NSTU-SCM-40M
210	1-11/16	135107	NSTU-SCM-111
	1-3/4	135170	NSTU-SCM-112
	45mm	125984	NSTU-SCM-45M
211	1-15/16	135109	NSTU-SCM-115
	2	135171	NSTU-SCM-200
	50mm	125985	NSTU-SCM-50M
212	2-3/16	135111	NSTU-SCM-203
	2-1/4	135172	NSTU-SCM-204
	55mm	125986	NSTU-SCM-55M

@ Assembled to order

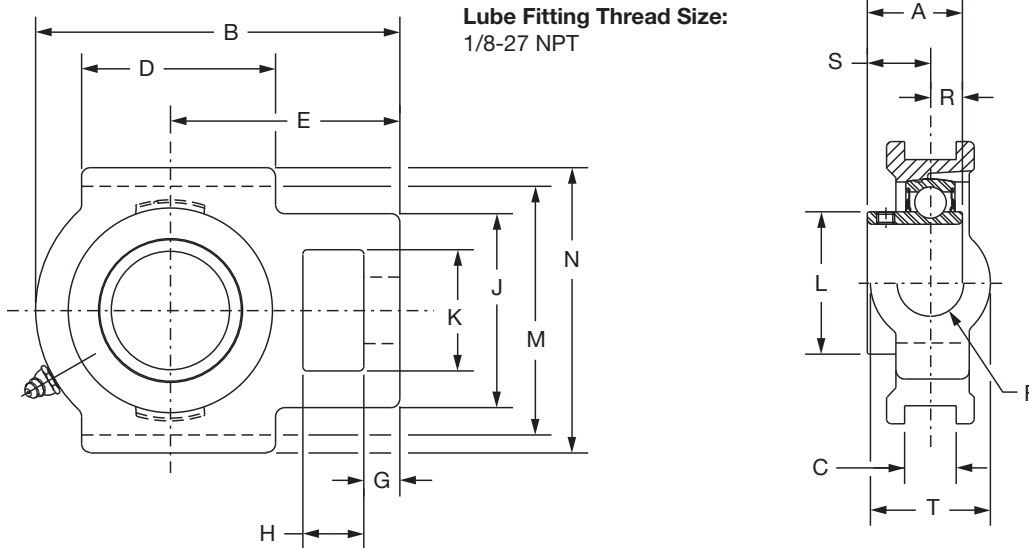
Series	Shaft Size	Weight lbs. kgs.	Take-Up Frame No. Ref	A	B	C	D	E	F Bolt Dia.	G	H	J	L	M	N	P Pin Dia.	R	S
206	1	3.0	NS308	1.52	4.31	0.250	2.50	2.69	3/4	0.50	0.94	1.38	1.57	3.510/3.480	4.13	0.32	0.58	0.94
	25mm	1.2		38.6	109.5	6.35	63.5	68.3	19.1	12.7	23.9	35.1	39.9	89.15/88.39	104.9	8.1	14.7	23.9
207	1-3/16	2.9	NS308	1.71	4.50	0.250	2.50	2.69	3/4	0.50	0.94	1.38	1.84	3.510/3.480	4.13	0.32	0.67	1.04
	1-1/4	2.8		43.4	114.3	6.35	63.5	68.3	19.1	12.7	23.9	35.1	46.7	89.15/88.39	104.9	8.1	17.0	26.4
	30mm	1.3		49.3	136.7	7.95	76.2	82.6	22.2	16.8	29.5	41.4	52.1	101.98/101.22	120.7	9.7	19.1	30.2
208	1-7/16	4.7	NS400	1.94	5.38	0.313	3.00	3.25	7/8	0.66	1.16	1.63	2.05	4.015/3.985	4.75	0.38	0.75	1.19
	35mm	2.2		49.3	136.7	7.95	76.2	82.6	22.2	16.8	29.5	41.4	52.1	101.98/101.22	120.7	9.7	19.1	30.2
209	1-1/2	5.0	NS400	1.94	5.44	0.313	3.00	3.25	7/8	0.72	1.22	1.63	2.22	4.015/3.985	4.75	0.38	0.75	1.19
	1-5/8	4.9		49.3	138.2	7.95	76.2	82.6	22.2	18.3	31.0	41.4	56.4	101.98/101.22	120.7	9.7	19.1	30.2
	40mm	2.3		49.3	138.2	7.95	76.2	82.6	22.2	18.3	31.0	41.4	56.4	101.98/101.22	120.7	9.7	19.1	30.2
210	1-11/16	5.3	NS400	1.94	5.50	0.313	3.00	3.25	7/8	0.59	1.09	1.63	2.43	4.015/3.985	4.75	0.38	0.75	1.19
	1-3/4	5.2		49.3	139.7	7.95	76.2	82.6	22.2	15.0	27.7	41.4	61.7	101.98/101.22	120.7	9.7	19.1	30.2
	45mm	2.4		49.3	139.7	7.95	76.2	82.6	22.2	15.0	27.7	41.4	61.7	101.98/101.22	120.7	9.7	19.1	30.2
211	1-15/16	7.0	NS407	2.22	6.13	0.313	3.50	3.63	1	0.69	1.28	1.75	2.71	4.448/4.418	5.38	0.44	0.87	1.35
	2	6.8		56.4	155.7	7.95	88.9	92.2	25.4	17.5	32.5	44.5	68.8	112.98/112.22	136.7	11.2	22.1	34.3
212	2-3/16	8.9	NS415	2.31	6.69	0.313	3.75	3.88	1	0.69	1.28	1.63	2.97	4.947/4.917	5.75	0.44	0.90	1.41
	2-1/4	8.7		58.7	169.9	7.95	95.3	98.6	25.4	17.5	32.5	41.4	75.4	125.65/124.89	146.1	11.2	22.9	35.8
	55mm	4.0		58.7	169.9	7.95	95.3	98.6	25.4	17.5	32.5	41.4	75.4	125.65/124.89	146.1	11.2	22.9	35.8

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Standard		No Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
204	1/2	125343	WSTU-SC-008	@	WSTU-SC-008-NL
	5/8	125344	WSTU-SC-010	@	WSTU-SC-010-NL
	3/4	125010	WSTU-SC-012	074935	WSTU-SC-012-NL
	20mm	125910	WSTU-SC-20M	@	WSTU-SC-20M-NL
205	7/8	125356	WSTU-SC-014	@	WSTU-SC-014-NL
	15/16	125011	WSTU-SC-015	@	WSTU-SC-015-NL
	1	125012	WSTU-SC-100	@	WSTU-SC-100-NL
	25mm	125911	WSTU-SC-25M	@	WSTU-SC-25M-NL
206	1-1/16	125357	WSTU-SC-101	@	WSTU-SC-101-NL
	1-1/8	125358	WSTU-SC-102	@	WSTU-SC-102-NL
	1-3/16	125113	WSTU-SC-103	@	WSTU-SC-103-NL
	1-1/4	123175	WSTU-SC-104S	@	WSTU-SC-104S-NL
	30mm	125912	WSTU-SC-30M	@	WSTU-SC-30M-NL
207	1-1/4	125360	WSTU-SC-104	073793	WSTU-SC-104-NL
	1-5/16	125359	WSTU-SC-105	@	WSTU-SC-105-NL
	1-3/8	125361	WSTU-SC-106	@	WSTU-SC-106-NL
	1-7/16	125114	WSTU-SC-107	050846	WSTU-SC-107-NL
	35mm	125913	WSTU-SC-35M	@	WSTU-SC-35M-NL
208	1-1/2	125120	WSTU-SC-108	049829	WSTU-SC-108-NL
	1-5/8	125355	WSTU-SC-110	@	WSTU-SC-110-NL
	40mm	125914	WSTU-SC-40M	@	WSTU-SC-40M-NL

@ Assembled to order

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS



Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

Series	Shaft Size	Weight lbs. kgs.	Take-Up Frame Size	A	B	C	D	E	F	G	H
204	1/2	2.1	WS300	1.23	3.69	0.531	2.00	2.38	5/8	0.38	0.63
	5/8	2.0		31.2	93.7	13.49	50.8	60.5	15.9	9.7	16.0
	3/4	1.9									
	20mm	0.9									
205	7/8	2.2	WS300	1.34	3.81	0.531	2.00	2.44	5/8	0.38	0.63
	15/16	2.1		34.0	96.8	13.49	50.8	62.0	15.9	9.7	16.0
	1	2.0									
	25mm	1.0									
206	1-1/16	3.1	WS308	1.52	4.38	0.531	2.25	2.75	3/4	0.38	0.63
	1-1/8	3.0									
	1-3/16	2.9									
	1-1/4	2.8									
	30mm	1.3		38.6	111.3	13.49	57.2	69.9	19.1	9.7	16.0
207	1-1/4	3.8	WS308	1.71	4.87	0.531	2.50	3.06	3/4	0.50	0.63
	1-5/16	3.7									
	1-3/8	3.6									
	1-7/16	3.5									
	35mm	1.6		43.4	123.7	13.49	63.5	77.7	19.1	12.7	16.0
208	1-1/2	6.1	WS400	1.94	5.69	0.688	3.25	3.50	1	0.63	0.75
	1-5/8	6.0									
	40mm	2.8		49.3	144.5	17.48	82.6	88.9	25.4	16.0	19.1

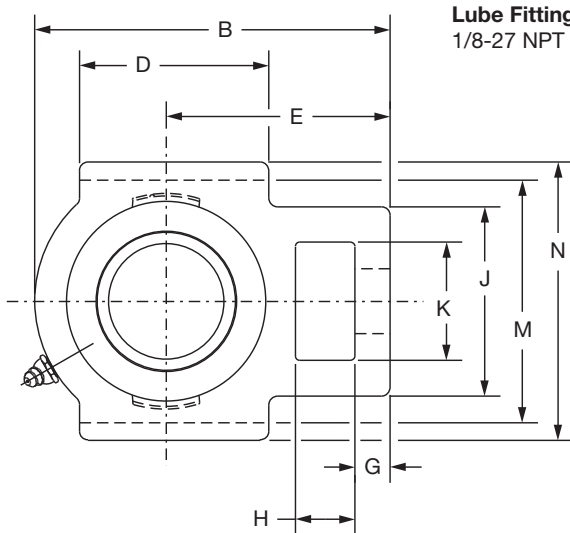
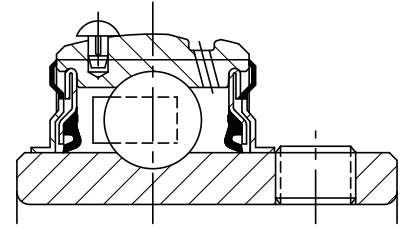
Series	Shaft Size	J	K	L	M	N	R	S	T
204	1/2	2.00	1.25	1.12	2.985/3.015	3.63	0.50	0.73	1.38
	5/8								
	3/4								
	20mm	50.8	31.8	28.4	75.82/76.58	92.2	12.7	18.5	35.1
205	7/8	2.00	1.31	1.32	2.985/3.015	3.63	0.56	0.78	1.38
	15/16								
	1								
	25mm	50.8	33.3	33.5	75.82/76.58	92.2	14.2	19.8	35.1
206	1-1/16	2.19	1.44	1.57	3.480/3.510	4.13	0.58	0.94	1.63
	1-1/8								
	1-3/16								
	1-1/4								
	30mm	55.6	36.6	39.9	88.39/89.15	104.9	14.7	23.9	41.3
207	1-1/4	2.50	1.44	1.84	3.480/3.510	4.13	0.67	1.04	1.63
	1-5/16								
	1-3/8								
	35mm	63.5	36.6	46.7	88.39/89.15	104.9	17.0	26.4	41.3
208	1-1/2	3.25	1.94	2.05	3.985/4.015	4.50	0.75	1.19	1.94
	1-5/8								
	40mm	82.6	49.3	52.1	101.22/101.98	114.3	19.1	30.2	49.3

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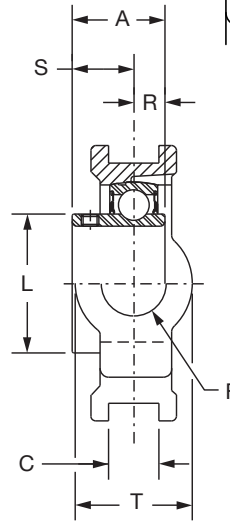
SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS



Lube Fitting Thread Size:
1/8-27 NPT



Series	Shaft Size	Standard		No Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
209	1-5/8	125151	WSTU-SC-110L	@	WSTU-SC-110L-NL
	1-11/16	125115	WSTU-SC-111	@	WSTU-SC-111-NL
	1-3/4	125362	WSTU-SC-112	@	WSTU-SC-112-NL
	1-13/16	125121	WSTU-SC-113	@	WSTU-SC-113-NL
	45mm	125915	WSTU-SC-45M	@	WSTU-SC-45M-NL
210	1-15/16	125116	WSTU-SC-115	125071	WSTU-SC-115-NL
	2	125363	WSTU-SC-200	062691	WSTU-SC-200-NL
	50mm	125916	WSTU-SC-50M	068374	WSTU-SC-50M-NL
211	2	135183	WSTU-SCM-200	058705	WSTU-SCM-200-NL
	2-3/16	125117	WSTU-SC-203	@	WSTU-SC-203-NL
	2-1/4	125364	WSTU-SC-204	@	WSTU-SC-204-NL
	55mm	125917	WSTU-SC-55M	@	WSTU-SC-55M-NL
212	2-1/4	135184	WSTU-SCM-204	@	WSTU-SCM-204-NL
	2-7/16	125118	WSTU-SC-207	@	WSTU-SC-207-NL
	60mm	125918	WSTU-SC-60M	@	WSTU-SC-60M-NL
214	2-1/2	135185	WSTU-SCM-208	@	WSTU-SCM-208-NL
	2-11/16	064704	WSTU-SC-211	@	WSTU-SC-211-NL
215	70mm	062975	WSTU-SC-70M	@	WSTU-SC-70M-NL
	2-15/16	125119	WSTU-SC-215	@	WSTU-SC-215-NL
	75mm	125919	WSTU-SC-75M	@	WSTU-SC-75M-NL

@ Assembled to order

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Weight lbs kgs.	Take-Up Frame Size	A	B	C	D	E	F Screw Dia.	G
209	1-5/8	6.1	WS400	1.94	5.63	0.688	3.25	3.44	1	0.63
	1-11/16	6.0		1.94	5.63	0.688	3.25	3.44	1	0.63
	1-3/4	5.9		1.94	5.63	0.688	3.25	3.44	1	0.63
	1-13/16	5.8		1.94	5.63	0.688	3.25	3.44	1	0.63
	45mm	2.7		49.3	143.0	17.48	82.6	87.4	25.4	16.0
210	1-15/16	6.4	WS400	1.94	5.82	0.688	3.38	3.56	1	0.63
	2	6.2		1.94	5.82	0.688	3.38	3.56	1	0.63
	50mm	2.9		49.3	147.8	17.48	85.9	90.4	25.4	16.0
211	2	10.1	WS502	2.22	6.69	1.063	3.75	4.19	1-1/4	0.75
	2-3/16	10.0		2.22	6.69	1.063	3.75	4.19	1-1/4	0.75
	2-1/4	9.8		2.22	6.69	1.063	3.75	4.19	1-1/4	0.75
	55mm	4.5		56.4	169.9	27.00	95.3	106.4	31.8	19.1
212	2-1/4	11.2	WS502	2.31	7.50	1.063	4.00	4.69	1-1/4	0.75
	2-7/16	10.8		2.31	7.50	1.063	4.00	4.69	1-1/4	0.75
	60mm	4.9		58.7	190.5	27.00	101.6	119.1	31.8	19.1
214	2-1/2	18.0	WS515	2.54	8.56	1.063	4.75	5.38	1-1/2	0.81
	2-11/16	17.8		2.54	8.56	1.063	4.75	5.38	1-1/2	0.81
	70mm	8.0		64.5	217.4	27.0	120.7	136.7	38.1	20.6
215	2-15/16	18.9	WS515	2.33	9.13	1.063	4.75	5.50	1-1/2	0.81
	75mm	8.6		2.33	9.13	1.063	4.75	5.50	1-1/2	0.81
				59.2	231.9	27.00	120.7	139.7	38.1	20.6

Series	Shaft Size	H	J	K	L	M	N	R	S	T
209	1-5/8	0.75	3.25	1.94	2.22	3.985/4.015	4.75	0.75	1.19	1.94
	1-11/16	0.75	3.25	1.94	2.22	3.985/4.015	4.75	0.75	1.19	1.94
	1-3/4	0.75	3.25	1.94	2.22	3.985/4.015	4.75	0.75	1.19	1.94
	1-13/16	0.75	3.25	1.94	2.22	3.985/4.015	4.75	0.75	1.19	1.94
	45mm	19.1	82.6	49.3	56.4	101.22/101.98	120.7	19.1	30.2	49.3
210	1-15/16	0.75	3.25	1.94	2.43	3.985/4.015	4.75	0.75	1.19	1.94
	2	0.75	3.25	1.94	2.43	3.985/4.015	4.75	0.75	1.19	1.94
	50mm	19.1	82.6	49.3	61.7	101.22/101.98	120.7	19.1	30.2	49.3
211	2	1.00	4.00	2.50	2.71	5.110/5.140	5.88	0.87	1.35	2.50
	2-3/16	1.00	4.00	2.50	2.71	5.110/5.140	5.88	0.87	1.35	2.50
	2-1/4	1.00	4.00	2.50	2.71	5.110/5.140	5.88	0.87	1.35	2.50
	55mm	25.4	101.6	63.5	68.8	129.79/130.56	149.4	22.1	34.3	63.5
212	2-1/4	1.25	4.00	2.50	2.97	5.110/5.140	5.88	0.90	1.41	2.50
	2-7/16	1.25	4.00	2.50	2.97	5.110/5.140	5.88	0.90	1.41	2.50
	60mm	31.8	101.6	63.5	75.4	129.79/130.56	149.4	22.9	35.8	63.5
214	2-1/2	1.25	4.38	2.75	3.31	5.923/5.953	6.56	1.06	1.48	2.75
	2-11/16	1.25	4.38	2.75	3.31	5.923/5.953	6.56	1.06	1.48	2.75
	70mm	31.8	111.3	69.9	84.1	150.44/151.21	166.6	26.9	37.6	69.9
215	2-15/16	1.25	4.38	2.75	3.62	5.923/5.953	6.69	0.86	1.47	2.75
	75mm	31.8	111.3	69.9	91.9	150.44/151.21	169.9	21.8	37.3	69.9

*+ or -.015", + or -.38mm

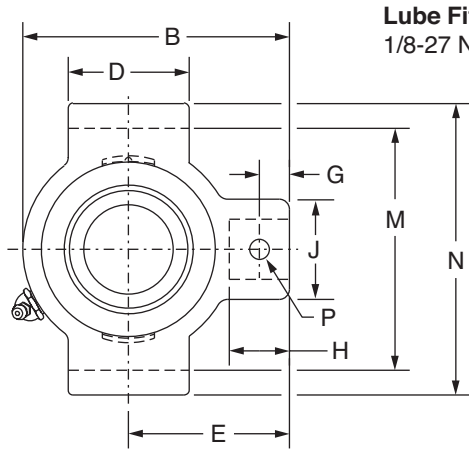
+.010, -.020" +.25mm, -.50mm

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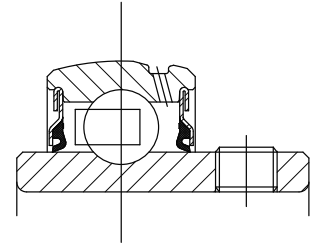
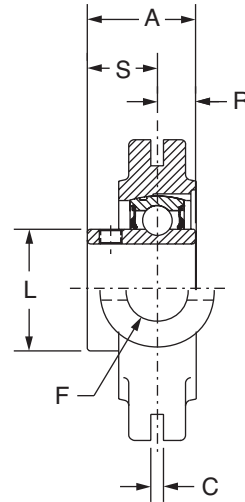


SELECTION/DIMENSIONS

Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY NARROW SLOT TAKE-UP BEARINGS



Lube Fitting Thread Size:
1/8-27 NPT



Series	Shaft Size	Part No.	Description
204	3/4	125533	NSTU-VSC-012
	20mm	@	NSTU-VSC-20M
205	7/8	125534	NSTU-VSC-014
	15/16	125535	NSTU-VSC-015
	1	125536	NSTU-VSC-100
	25mm	@	NSTU-VSC-25M
206	1-1/8	125537	NSTU-VSC-102
	1-3/16	125538	NSTU-VSC-103
	1-1/4	125540	NSTU-VSC-104S
	30mm	@	NSTU-VSC-30M
207	1-1/4	125539	NSTU-VSC-104
	1-3/8	125541	NSTU-VSC-106
	1-7/16	123680	NSTU-VSC-107
	35mm	@	NSTU-VSC-35M
208	1-1/2	125542	NSTU-VSC-108
	40mm	@	NSTU-VSC-40M
209	1-11/16	125543	NSTU-VSC-111
	1-3/4	125544	NSTU-VSC-112
	45mm	@	NSTU-VSC-45M
210	1-15/16	125545	NSTU-VSC-115
	2	125546	NSTU-VSC-200
	50mm	@	NSTU-VSC-50M
211	2	125547	NSTU-VSC-200
	2-3/16	125548	NSTU-VSC-203
	55mm	@	NSTU-VSC-55M

@ Assembled to order



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SELECTION/DIMENSIONS



Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY NARROW SLOT TAKE-UP BEARINGS



Series	Shaft Size	Weight lbs. kgs.	Take-Up Frame No. Ref.	A	B	C	D	E	F Screw Dia.	G	H	J	L	M	N	P Pin Dia.	R	S
204	3/4	1.25	NS210	1.23	3.50	0.250	1.50	2.19	3/4	0.44	0.88	1.38	1.12	2.635/2.605	3.13	0.32	0.50	0.73
	20mm	0.58		31.2	88.9	6.35	38.1	55.6	19.1	11.2	22.4	35.1	28.4	66.93/66.17	79.5	8.1	12.7	18.5
205	7/8	1.68	NS210	1.34	3.56	0.250	1.50	2.19	3/4	0.44	0.88	1.38	1.32	2.635/2.605	3.13	0.32	0.56	0.78
	15/16	1.58		34.0	90.4	6.35	38.1	55.6	19.1	11.2	22.4	35.1	33.5	66.93/66.17	79.5	8.1	14.2	19.8
	1	1.48		34.0	90.4	6.35	38.1	55.6	19.1	11.2	22.4	35.1	33.5	66.93/66.17	79.5	8.1	14.2	19.8
206	25mm	0.73	NS308	1.52	4.31	0.250	2.50	2.69	3/4	0.50	0.94	1.38	1.57	3.510/3.480	4.13	0.32	0.58	0.94
	1-1/8	2.78		38.6	109.5	6.35	63.5	68.3	19.1	12.7	23.9	35.1	39.9	89.15/88.39	104.9	8.1	14.7	23.9
	1-3/16	2.58		38.6	109.5	6.35	63.5	68.3	19.1	12.7	23.9	35.1	39.9	89.15/88.39	104.9	8.1	14.7	23.9
207	1-1/4	2.48	NS308	1.71	4.50	0.250	2.50	2.69	3/4	0.50	0.94	1.38	1.84	3.510/3.480	4.13	0.32	0.67	1.04
	30mm	1.19		43.4	114.3	6.35	63.5	68.3	19.1	12.7	23.9	35.1	46.7	89.15/88.39	104.9	8.1	17.0	26.4
	1-3/8	2.58		43.4	114.3	6.35	63.5	68.3	19.1	12.7	23.9	35.1	46.7	89.15/88.39	104.9	8.1	17.0	26.4
208	1-7/16	2.48	NS400	1.94	5.38	0.313	3.00	3.25	7/8	0.66	1.16	1.63	2.05	4.015/3.985	4.75	0.38	0.75	1.19
	35mm	1.19		49.3	136.7	7.95	76.2	82.6	22.2	16.8	29.5	41.4	52.1	101.98/101.22	120.7	9.7	19.1	30.2
209	1-1/2	4.68	NS400	1.94	5.44	0.313	3.00	3.25	7/8	0.72	1.22	1.63	2.22	4.015/3.985	4.75	0.38	0.75	1.19
	40mm	2.16		49.3	138.2	7.95	76.2	82.6	22.2	18.3	31.0	41.4	56.4	101.98/101.22	120.7	9.7	19.1	30.2
210	1-3/4	4.68	NS400	1.94	5.50	0.313	3.00	3.25	7/8	0.59	1.09	1.63	2.43	4.015/3.985	4.75	0.38	0.75	1.19
	45mm	2.20		49.3	139.7	7.95	76.2	82.6	22.2	15.0	27.7	41.4	61.7	101.98/101.22	120.7	9.7	19.1	30.2
211	1-15/16	4.88	NS400	2.22	6.13	0.313	3.50	3.63	1	0.69	1.28	1.75	2.71	4.448/4.418	5.38	0.44	0.87	1.35
	2	4.78		56.4	155.7	7.95	88.9	92.2	25.4	17.5	32.5	44.5	68.8	112.98/112.22	136.7	11.2	22.1	34.3
211	50mm	2.25	NS407	2.22	6.13	0.313	3.50	3.63	1	0.69	1.28	1.75	2.71	4.448/4.418	5.38	0.44	0.87	1.35
	2	6.78		56.4	155.7	7.95	88.9	92.2	25.4	17.5	32.5	44.5	68.8	112.98/112.22	136.7	11.2	22.1	34.3
211	2-3/16	6.58	NS407	56.4	155.7	7.95	88.9	92.2	25.4	17.5	32.5	44.5	68.8	112.98/112.22	136.7	11.2	22.1	34.3
	55mm	3.13		56.4	155.7	7.95	88.9	92.2	25.4	17.5	32.5	44.5	68.8	112.98/112.22	136.7	11.2	22.1	34.3

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Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

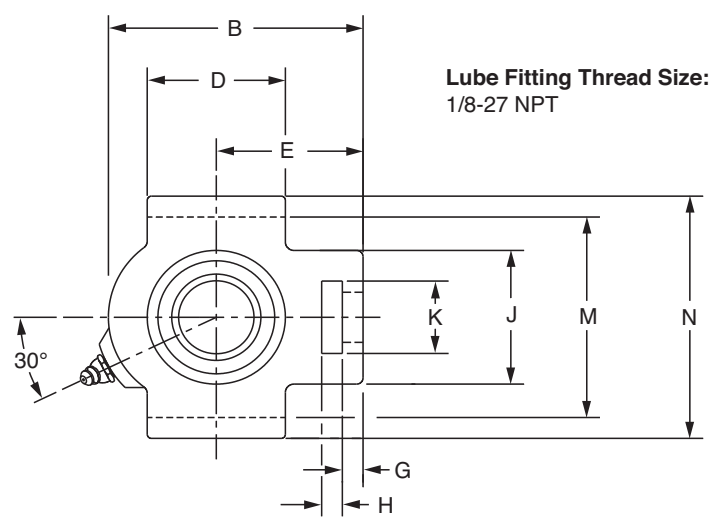
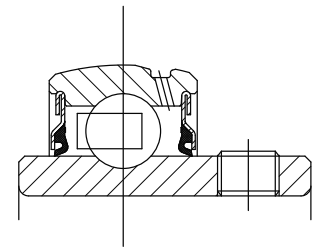
Part Number Index

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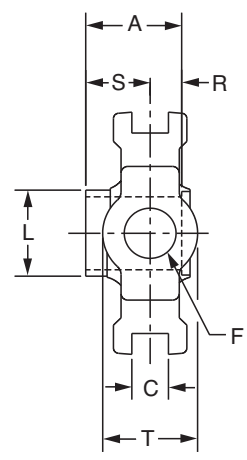


SELECTION/DIMENSIONS

Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY WIDE SLOT TAKE-UP BEARINGS



Lube Fitting Thread Size:
1/8-27 NPT



Series	Shaft Size	Part No.	Description
204	3/4	125549	WSTU-VSC-012
	20mm	@	WSTU-VSC-20M
205	7/8	125550	WSTU-VSC-014
	15/16	125551	WSTU-VSC-015
	1	125552	WSTU-VSC-100
	25mm	@	WSTU-VSC-25M
206	1-1/8	125553	WSTU-VSC-102
	1-3/16	125554	WSTU-VSC-103
	1-1/4	125556	WSTU-VSC-104S
	30mm	@	WSTU-VSC-30M
207	1-1/4	125555	WSTU-VSC-104
	1-3/8	125557	WSTU-VSC-106
	1-7/16	125558	WSTU-VSC-107
	35mm	@	WSTU-VSC-35M

@ Assembled to order



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SELECTION/DIMENSIONS



Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Weight lbs. kg.	Take-Up Frame No. Ref.	A	B	C	D	E	F Screw Dia.	G	
204	3/4	1.9	WS300	1.23	3.69	0.531	2.00	2.38	5/8	0.38	
	20mm	0.87		31.2	93.7	13.49	50.8	60.5	15.9	9.7	
205	7/8	2.2	WS300	1.34	3.81	0.531	2.00	2.44	5/8	0.38	
	15/16	2.1		34.0	96.8	13.49	50.8	62.0	15.9	9.7	
	1	2.0		25mm	0.96						
206	1-1/8	3.0	WS308	1.52	4.38	0.531	2.25	2.75	3/4	0.38	
	1-3/16	2.9		38.6	111.3	13.49	57.2	69.9	19.1	9.7	
	1-1/4	2.8		30mm	1.33						
207	1-1/4	3.8	WS308	1.71	4.87	0.531	2.50	3.06	3/4	0.50	
	1-3/8	3.6		43.4	123.7	13.49	63.5	77.7	19.1	12.7	
	1-7/16	3.5									
	35mm	1.65									

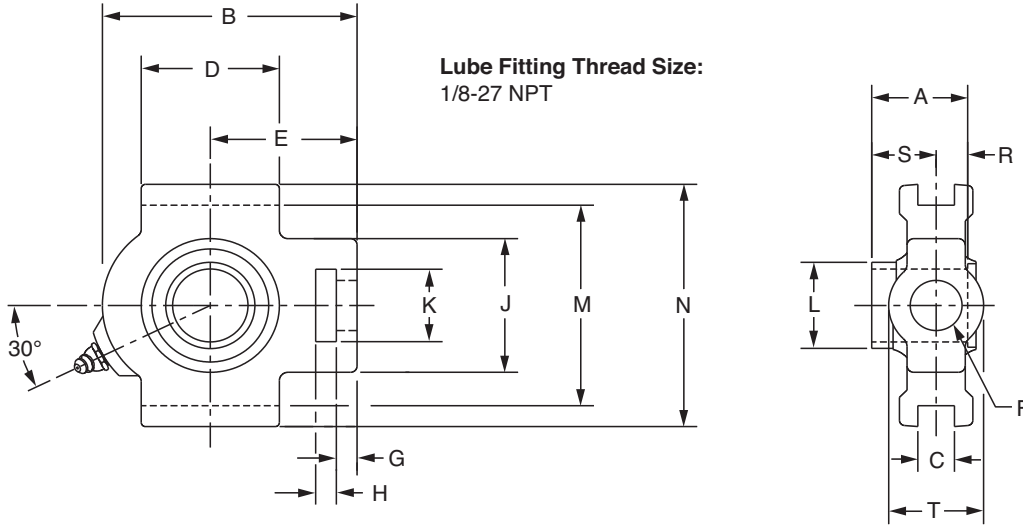
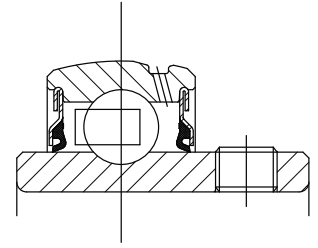
Series	Shaft Size	H	J	K	L	M	N	R	S	T
204	3/4	0.63	2.00	1.25	1.12	2.985/3.015	3.63	0.50	0.73	1.38
	20mm	16.0	50.8	31.8	28.4	75.82/76.58	92.2	12.7	18.5	35.1
205	7/8	0.63	2.00	1.31	1.32	2.985/3.015	3.63	0.56	0.78	1.38
	15/16									
	1	16.0	50.8	33.3	33.5	75.82/76.58	92.2	14.2	19.8	35.1
206	1-1/8	0.63	2.19	1.44	1.57	3.480/3.510	4.13	0.58	0.94	1.63
	1-3/16									
	1-1/4	16.0	55.6	36.6	39.9	88.39/89.15	104.9	14.7	23.9	41.3
207	1-1/4	0.63	2.50	1.44	1.84	3.480/3.510	4.13	0.67	1.04	1.63
	1-3/8									
	1-7/16									
	35mm	16.0	63.5	36.6	46.7	88.39/89.15	104.9	17.0	26.4	41.3

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SELECTION/DIMENSIONS

Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Part No.	Description
208	1-1/2	125559	WSTU-VSC-108
	40mm	@	WSTU-VSC-40M
209	1-11/16	125560	WSTU-VSC-111
	1-3/4	125561	WSTU-VSC-112
210	45mm	@	WSTU-VSC-45M
	1-15/16	125562	WSTU-VSC-115
211	2	125563	WSTU-VSC-200
	50mm	@	WSTU-VSC-50M
211	2	125564	WSTU-VSC-200L
	2-3/16	125565	WSTU-VSC-203
	55mm	@	WSTU-VSC-55M

@ Assembled to order

Eccentric Collar Ball Bearings

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

Part Number Index

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SELECTION/DIMENSIONS



Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Weight lbs. kg.	Take-Up Frame No. Ref.	A	B	C	D	E	F Screw Dia.	G
208	1-1/2	6.1	WS400	1.94	5.69	0.688	3.25	3.50	1	0.63
	40mm	2.80		49.3	144.5	17.48	82.6	88.9	25.4	16.0
209	1-11/16	6.0	WS400	1.94	5.63	0.688	3.25	3.44	1	0.63
	1-3/4	5.9		49.3	143.0	17.48	82.6	87.4	25.4	16.0
210	1-15/16	6.4	WS400	1.94	5.82	0.688	3.38	3.56	1	0.63
	2	6.2		49.3	147.8	17.48	85.9	90.4	25.4	16.0
211	2	10.1	WS502	2.22	6.69	1.063	3.75	4.19	1-1/4	0.75
	2-3/16	10.0		56.4	169.9	27.00	95.3	106.4	31.8	19.1

Series	Shaft Size	H	J	K	L	M	N	R	S	T
208	1-1/2	0.75	3.25	1.94	2.05	3.985/4.015	4.50	0.75	1.19	1.94
	40mm	19.1	82.6	49.3	52.1	101.22/101.98	114.3	19.1	30.2	49.3
209	1-11/16	0.75	3.25	1.94	2.22	3.985/4.015	4.75	0.75	1.19	1.94
	1-3/4	19.1	82.6	49.3	56.4	101.22/101.98	120.7	19.1	30.2	49.3
210	1-15/16	0.75	3.25	1.94	2.43	3.985/4.015	4.75	0.75	1.19	1.94
	2	19.1	82.6	49.3	61.7	101.22/101.98	120.7	19.1	30.2	49.3
211	2	1.00	4.00	2.50	2.71	5.110/5.140	5.88	0.87	1.35	2.50
	2-3/16	25.4	101.6	63.5	68.8	129.79/130.56	149.4	22.1	34.3	63.5

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