

# MZPA CONVEYORS



## Motorized Zero Pressure Accumulation

Value Added • User Friendly

### Control Features:

- Allen Bradley Micro PLC controlled system
- Pre-programmed and factory tested prior to shipment

### Expandable:

- Add conveyors and devices
- Free software
- Program using Rockwell Automation's connected components
- Workbench software downloadable from Allen Bradley Website
- Software allows flexibility without expensive technical support

### Easy to Program:

- Standard USB programming connectivity
- Standard Modbus Communication
- Optional Ethernet capability allows for communications with other systems
- Plug and Play cabling configuration
- Reduces installation time and maintenance
- No proprietary components
- Commercially available off-the-shelf components
- Parts and service available globally from any Allen Bradley distributor
- 24V DC Control Voltage



## Easy to Program • Plug and Play Functionality

**Individually Motor Driven Zero Pressure Accumulation (MZPA) Controls** are available on all Alba conveyors. Each accumulation zone is individually motor driven. The system includes all the controls and devices pre-mounted, wired and programmed for basic plug and play zero pressure indexing accumulation of product.

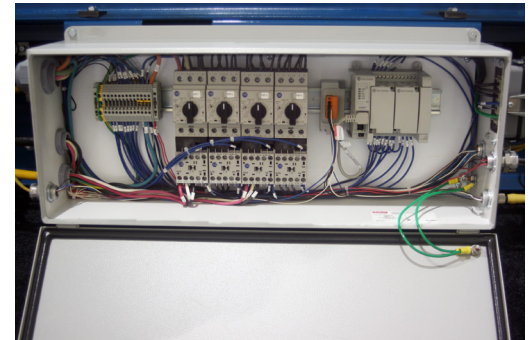
### Benefits:

- Utilized in a wide range of applications
- Increased reliability and performance
- Low cost of ownership
- Reduced installation time
- No pneumatic clutches or associated components
- Easy to understand and less required maintenance than clutches
- Free of mechanical devices to sense product location
- No sensor rollers or pneumatic valves



### Flexibility:

- Control a wide range of conveyors
- Chain Driven Live Roller, Drag Chain, 90° Chain Transfer and Turntable Units
- Applications can include operator work stations, load/unload zones and integration with other equipment
- Lower conveyor elevations possible compared to traditional clutch style accumulation systems



### Energy Efficient:

- No continuous running motors, zone motors only operate when movement of product is required
- Quiet operation
- Less wear on mechanical components
- Photo-eyes used to sense product location

