

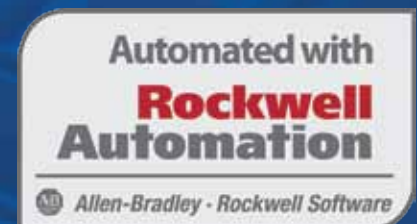


MZPA Conveyors

Motorized Zero Pressure Accumulation

Control Features:

- **Allen Bradley Micro PLC controlled system**
- **Pre-programmed and factory tested prior to shipment**
- **Expandable**
 - Additional conveyors and devices can be added
 - Free Software
 - Unit programmable using Rockwell Automation's Connected Components Workbench software
 - Downloadable directly from Allen Bradley Web site
- **Customer access to software and processor allows for future system change flexibility without expensive service call.**
 - Easy to program
- **Standard USB programming connectivity**
- **Standard Modbus communication**
- **Optional Ethernet capability allows for communications with other systems**
- **Plug and Play cabling configuration**
 - Reduces installation time and maintenance
- **No proprietary components**
 - Commercially available off the shelf components
 - Parts and service available globally from any Allen Bradley distributor
- **24V DC control voltage**



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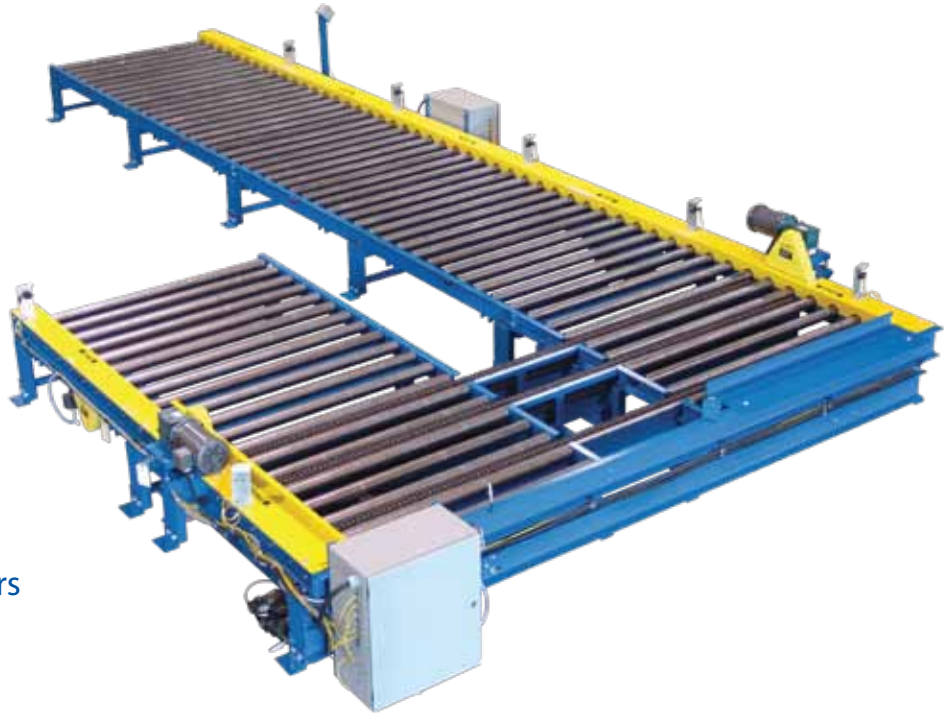
Motorized Zero Pressure Accumulation



Individually Motor Driven Zero Pressure Accumulation (MZPA) Controls are available on all Alba conveyors. Each accumulation zone is individually motor driven. The system includes all the controls and devices pre-mounted, wired and programmed for basic Plug and Play zero pressure indexing accumulation of product.

Benefits:

- Utilized in a wide range of applications
- Increased reliability and performance
- Low cost of ownership
- Reduced installation time
- **No pneumatic clutches or associated components**
 - Easy to understand and less required maintenance
- **Flexibility**
 - Control a wide range of conveyors
 - Chain Driven Live Roller, Drag Chain, 90° Chain Transfer and Turntable Units
 - Applications can include operator work stations, load / unload zones and integration with other equipment
 - Lower conveyor elevations possible compared to traditional clutch style accumulation systems
- **No continuous running motors, zone motors only operate when movement of product is required**
 - Energy efficient
 - Quiet operation
 - Less wear on mechanical components
- **Photo-eyes used to sense product location**
 - Free of mechanical devices to sense product location
 - No sensor rollers or pneumatic valves



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