FIRST IN QUALITY BUILT TO LAST

CASE TAPERS

- BB-2
- BB-2/SS
- TB-2
- SB-2HD
- SB-2EX
- SB-2EX RANDOM
- SB-2/FC
- EASY PACKER
- VCTS
- Accessories

EASTEY®
First in Quality. Built to Last.

TAYLOR
MATERIAL HANDLING & CONVEYOR
Phone: 419-867-3560
www.taylormhc.com

1 (800) 835-9344 www.eastey.com

BB-2
BOTTOM BELT CASE TAPER

COST-EFFECTIVE CASE SEALING

BB-2 features self-centering side rails, a rugged bottom belt drive, and heavy-duty mast that easily adjusts to handle a variety of case sizes at a cost-effective price.

BOX SPECIFICATIONS			
	Length	Width	Depth
Minimum Box Size	4.5″	4.5″	4″
Maximum Box Size	Infinite	22.5″	25.5″
TAPING SPECIFICATIONS			
Belt Speed	60 fpm		
Tape Speed	30 cases per min.		
Air Requirements	None		

BB-2/SS
BOTTOM BELT CASE TAPER

IDEAL FOR WASHDOWN CONDITIONS

Stainless steel construction coupled with a single drive washdown motor and aggressive drive belts make BB-2/SS ideal for wash down conditions.

BOX SPECIFICATIONS			
	Length	Width	Depth
Minimum Box Size	4.5″	4.5″	4″
Maximum Box Size	Infinite	22.5″	25.5″
TAPING SPECIFICATIONS			
Belt Speed	60 fpm		
Tape Speed	30 cases per min.		
Air Requirements	None		

TB-2
BOTTOM BELT CASE TAPER

FOR TALL AND NARROW CASES

TB-2 utilizes top and bottom drives and a dual mast for greater tape head stability. It is ideal for tall and narrow or over-filled cases.

BOX SPECIFICATIONS			
	Length	Width	Depth
Minimum Box Size	5.0″	6.0″	4.5″
Maximum Box Size	Infinite	19.5″	19.5″
TAPING SPECIFICATIONS			
Belt Speed	75 fpm		
Tape Speed	30 cases per min.		
Air Requirements	None		

EASTEY®
First in Quality. Built to **Last**.

TAYLOR
MATERIAL HANDLING & CONVEYOR
Phone: 419-867-3560
www.taylormhc.com

SB-2EX
SIDE BELT CASE TAPER

WIDE STANDARD CASE RANGE

The SB-2EX's side belts are great for light or heavy weight, narrow or small boxes. It is ideal for void-fill cases where the packaged product does not support the box.

BOX SPECIFICATIONS			
	Length	Width	Depth
Minimum Box Size	5.0"	4.5"	4.5"
Maximum Box Size	Infinite	19.5"	19.5"
TAPING SPECIFICATIONS			
Belt Speed	75 fpm		
Tape Speed	30 cases per min.		
Air Requirements	None		

SB-2HD
SIDE BELT CASE TAPER

INDUSTRIAL STRENGTH OPERATION

Dual drive motors and aggressive drive belts make SB-2HD a workhorse that will stand up to your toughest challenges. Each case taping machine is made from 12 gauge steel that will withstand even the most rugged applications.

BOX SPECIFICATIONS			
	Length	Width	Depth
Minimum Box Size	4.5"	4.0"	2.0"
Maximum Box Size	Infinite	20.0"	25.5"
TAPING SPECIFICATIONS			
Belt Speed	72 fpm		
Tape Speed	30 cases per min.		
Air Requirements	None		

SB-2EX RANDOM
RANDOM SIDE BELT CASE TAPER

RANDOM CASE SIZE SEALING

SB-2EX Random allows users to run a variety of case sizes without having to manually adjust for each box. The system automatically adjusts the side rails and tape head height for different size cases.

BOX SPECIFICATIONS			
	Length	Width	Depth
Minimum Box Size	5.0"	4.5"	4.5"
Maximum Box Size	Infinite	23.0"	23.0"
TAPING SPECIFICATIONS			
Belt Speed	75 fpm		
Tape Speed	15-20 cases per min.		
Air Requirements	80 PSI		

TAYLOR
MATERIAL HANDLING & CONVEYOR
Phone: 419-867-3560
www.taylormhc.com

TAYLOR
MATERIAL HANDLING & CONVEYOR
Phone: 419-867-3560
www.taylormhc.com

EASY PACKER
CASE TAPING SYSTEM

COMPACT CASE ERECTING, PACKING AND SEALING

Designed to streamline manual case packing, the Easy Packer is supplied with an 48" anvil packing station (not shown), extended side rails, and flap closing bars to assist with the packing and sealing process.

BOX SPECIFICATIONS			
	Length	Width	Depth
Minimum Box Size	5.0"	4.5"	4.5"
Maximum Box Size	Infinite	19.5"	19.5"
TAPING SPECIFICATIONS			
Belt Speed	75 fpm		
Tape Speed	20 cases per min.		
Air Requirements	None		

- 48"anvil packing station not shown

SB-2/FC
AUTOMATIC UNIFORM CASE TAPER

AUTOMATED CASE CLOSING AND SEALING

The SB-2/FC side belt case taper is designed to automatically close all four case flaps and seal the top and bottom. The adjustable plow system provides the utmost flexibility for varying types of carton sealing applications.

BOX SPECIFICATIONS			
	Length	Width	Depth
Minimum Box Size	5.0"	4.5"	4.5"
Maximum Box Size	24.0"	19.5"	19.5"
TAPING SPECIFICATIONS			
Belt Speed	75 fpm		
Tape Speed	20 cases per min.		
Air Requirements	85 PSI		

VCTS
VERTICAL CASE TRANSPORT SYSTEM

CUSTOM CASE PRINTING MADE EASY

The VCTS is designed for off-line custom case printing and eliminates the need for pre-printed cases or expensive labeling equipment.

BOX SPECIFICATIONS	
	Width
Minimum Box Size	10.0"
Maximum Box Size	33.0"
MACHINE SPECIFICATIONS	
Belt Speed	72 fpm
Tape Speed	30 cases per min
Air Requirements	80 PSI, 1/4 NPT Fitting

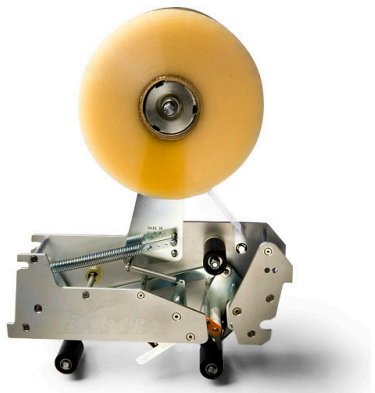
TAYLOR
MATERIAL HANDLING & CONVEYOR
Phone: 419-867-3560
www.taylormhc.com

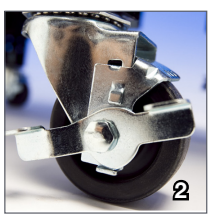
EASY TAPER TAPEHEAD ®

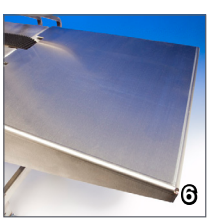
The Easy-Taper Tapehead is supplied as standard on the BB/2 and SB/2 HD, and avalible as an option on the other Eastey machines. These heavy-duty tape applying cartridges incorporate bronze bushings and other state-of-the-art materials to provide trouble-free service. These tapeheads drop into the bottoms of the machine and removed in an upward motion from the top taping assemblies.

Both top and bottom tapeheads are identical and can be removed instantly without tools.

Other tapeheads and tape application systems are available. Consult factory for your needs.







1. ***Front L-Clip Tapehead***
   This tape-saving tapehead applies a 2" x 2" tape tab to the top or bottom of the front edge of a shipper.
2. ***Basic Casters***
   Rugged wheels for transportation within plant.
3. ***Stainless Steel Casters***
   Ideal for use in wash down conditions.
4. ***Top Squeezers (Stainless Steel)***
   Designed to stabilize the box and push the top flaps together for easier taping. Great for over-filled boxes.
5. ***Pack-Table (Basic)***
   *Solid Top 17" x 19" tables for in/out box packaging or staging. *Roller table option available.*
6. ***Pack-Table (Stainless Steel)***
   Solid Top 17" x 19" tables for in/out box packaging or staging. Stainless steel for easy cleaning or wash-down environments.

MODEL	MINIMUM CASE CAPACITY LENGTH	WIDTH	DEPTH	MAXIMUM CASE CAPACITY LENGTH	WIDTH	DEPTH	TAPE SIZE	BELT SPEED	TAPE SPEED
BB-2 BOTTOM BELT CASE TAPER	4.5"	4.5"	4.0"	Infinite	22.5"	25.5"	2" wide tape 15" diameter rolls 3" wide optional tape	60 fpm	30 cases per min.
BB-2/SS BOTTOM BELT CASE TAPER	4.5"	4.5"	4.0"	Infinite	22.5"	25.5"	2" wide tape 15" diameter rolls 3" wide optional tape	60 fpm	30 cases per min.
TB-2 TOP AND BOTTOM BELT CASE TAPER	5.0"	6.0"	4.0"	Infinite	19.5"	19.5"	2" or 3" tape 15" diameter rolls	75 fpm	30 cases per min.
SB-2HD SIDE BELT CASE SEALERS	4.5"	4.0"	2.0"	24.5"	20.0"	25.5"	2" wide tape 15" diameter rolls 3" wide optional tape	72 fpm	30 cases per min.
SB-2EX SIDE BELT CASE SEALERS	5.0"	4.5"	4.5"	Infinite	19.5"	19.5"	2" or 3" tape 15" diameter rolls	75 fpm	30 cases per min.
SB-2EX RANDOM SIDE BELT CASE SEALERS	5.0"	4.5"	4.5"	Infinite	23.0"	23.0"	2" or 3" tape 15" diameter rolls	75 fpm	15-20 cases per min.
SB-2/FC SIDE BELT CASE SEALERS	5.0"	4.5"	4.5"	24.0"	19.5"	19.5"	2" or 3" tape 15" diameter rolls	75 fpm	20 cases per min.
EASY TAPER CASE TAPING SYSTEM	5.0"	4.5"	4.5"	Infinite	19.5"	19.5"	2" or 3" tape 15" diameter rolls	75 fpm	20 cases per min.
VCTS VERTICAL CASE TANSPORT SYSTEM	0.0"	10.0"	0.0"	0.0"	33.0"	0.0"	NONE	72 fpm	30 cases per min.

EASTEY®
First in Quality. Built to Last.

7041 Boone Avenue North, Brooklyn Park, MN 55428
(763) 428-4846 1(800) 835-9344 fax (763) 795-8867
www.eastey.com info@eastey.com

TAYLOR
MATERIAL HANDLING & CONVEYOR
Phone: 419-867-3560
www.taylormhc.com

A DIVISION OF
ENGAGE
TECHNOLOGIES CORPORATION
www.engagetechnologies.net